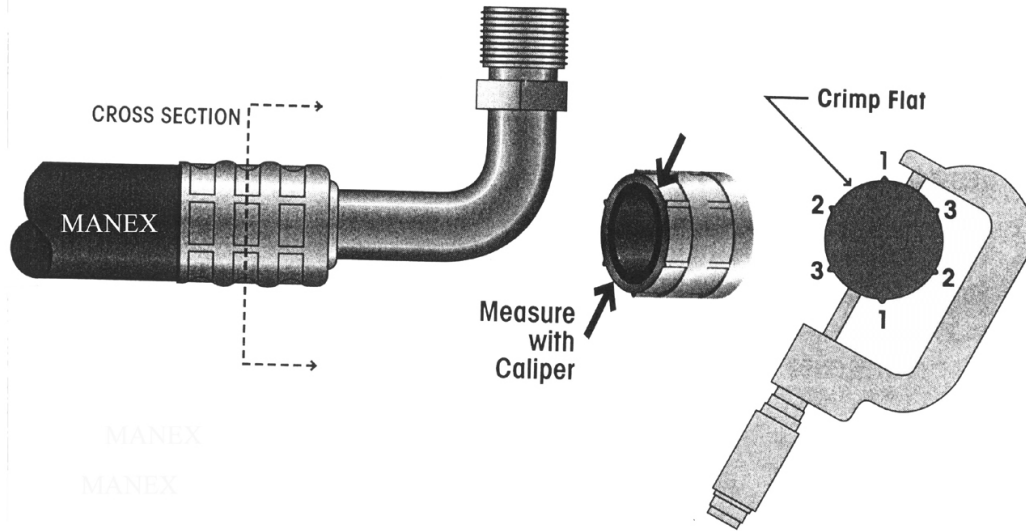


Remember... Some people promise support...

We support the promise!



Manex Beadlock Crimp Specifications



CHECK YOUR CRIMP DIES AT LEAST EVERY 90 DAYS TO INSURE THEY ARE WITHIN TOLERANCE RANGE.
Follow the procedure set forth below:

Standard Barrier Hose

The critical target dimensional tolerance is as follows:

Die Size	Target Diameter	Tolerance Range
# 6	.655	+ .015 / - .005
# 8	.830	+ .015 / - .005
# 10	.897	+ .015 / - .005
# 12	1.015	+ .015 / - .005

Reduced Barrier Hose

The critical target dimensional tolerance is as follows:

Die Size	Target Diameter	Tolerance Range
# 6	.556	+ .015 / - .005
# 8	.655	+ .015 / - .005
# 10	.742	+ .015 / - .005
# 12	.897	+ .015 / - .005

Take three measurements around the flat section of the crimp. It is normal for one of the three measurements to be close to the nominal target while the other two may be up to .010 larger, but still within tolerance.

This Crimp Inspection Guide is intended for use with Atco Fittings and Goodyear Galaxy Hose, crimped with either a Atco 3700 or 3710 Hose crimp system only.

To place an order or request more information call 1-800-527-0481 or visit us at www.manexcorp.com